

January-11-12 10:51:12 AM

NS1

Stop *NS2*

Stop *NS2*

Customer:

Run Start *NR1*

Stop *NR2*

Date:

**Insp.
Stamp**

Rev B1

0.00

200

0.00

1-Turn as per Folio FA195 & Dwg D2618.2-Deburr

0.00

0.00

Quality Control

0.00

0.00

Quality Control

D.A 12/01/15

200

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries


Work Order ID 78537***78537***

Page 2

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Item ID: D2618 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 11/01/2012 Start Qty: 200.00 ***200*** Cust Item ID:
Required Date: 25/01/2012 Req'd Qty: 200.00 ***200*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>SD</u>	0.00							
130									
Packaging	Memo	0.00							<u>SD 12-01-16</u>
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							<u>12/1/16</u> 
Quality Control									<u>ME</u> <u>12-01-16</u>

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

January-11-12 10:51:16 AM

Page 1

Work Order ID: 78537

78537

Parent Item: D2618

D2618

Parent Item Name: Bushing

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELRRINR0.750

Purchased

No

100

f

62.7330

0.258

54.31579

MDFI RINR0 750

**

56.812'

12/01/14

Delrin Round Bar 0.75"

Location

Loc Qty

Loc Code

MAT050

16

119751

16

MAT055

46.733

115472

3.9

116183

2.4

117273

9.958

117322

0.94

118066

6.68

118392

8.938

119133

8

119642

5.917

119751

0.812'

8.000'

8.000'

8.000'

8.000'

16.000'

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NOTE: Date & initial all entries

Dart Aerospace Ltd

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Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

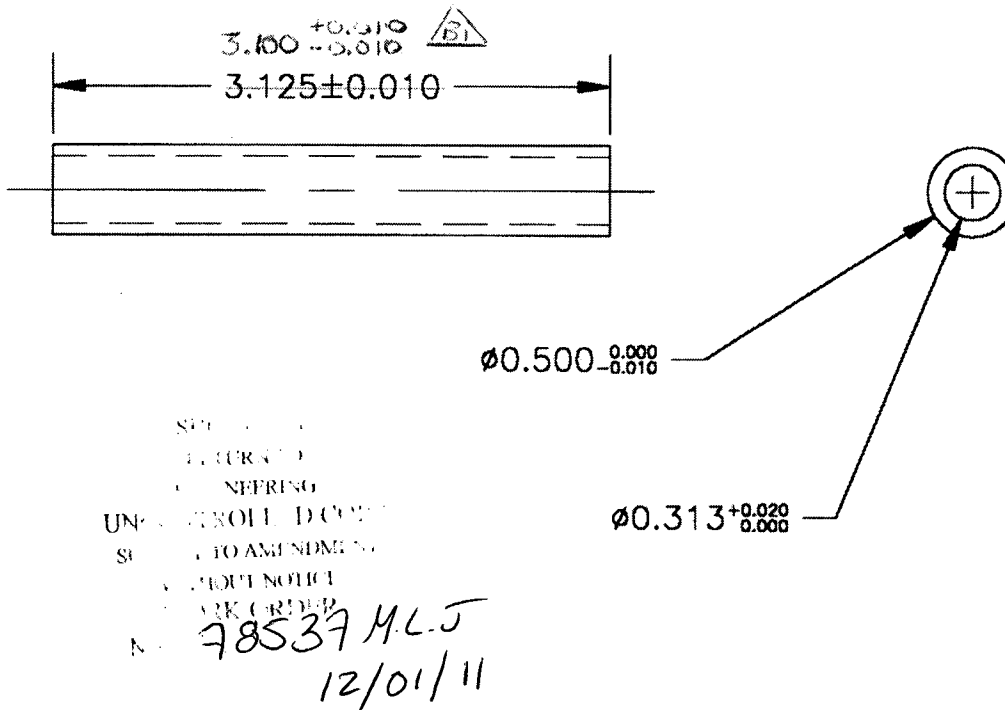
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DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

Dart Aerospace Ltd

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